

Commercial Enzymatic Production of Biodiesel



BIODIESEL FUEL
INDUSTRY BACK ON TRACK

Conventional Chemical Production of Biodiesel -



1st generation - virgin oil (Rapeseed, Canola, Soybean) - EXPENSIVE! Fuel Vs Feed

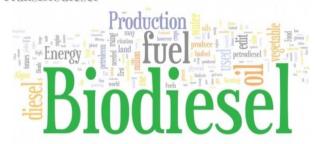
<u>TransBiodiesel - Enzymatic Production of Biodiesel - </u>

2nd generation – Waste cooking oils, Brown Grease, Animal Fat, Soapstock etc.



Brown Grease Used Cooking Oil

TransBiodiesel





Vision

Creating a Cleaner & Safer Environment



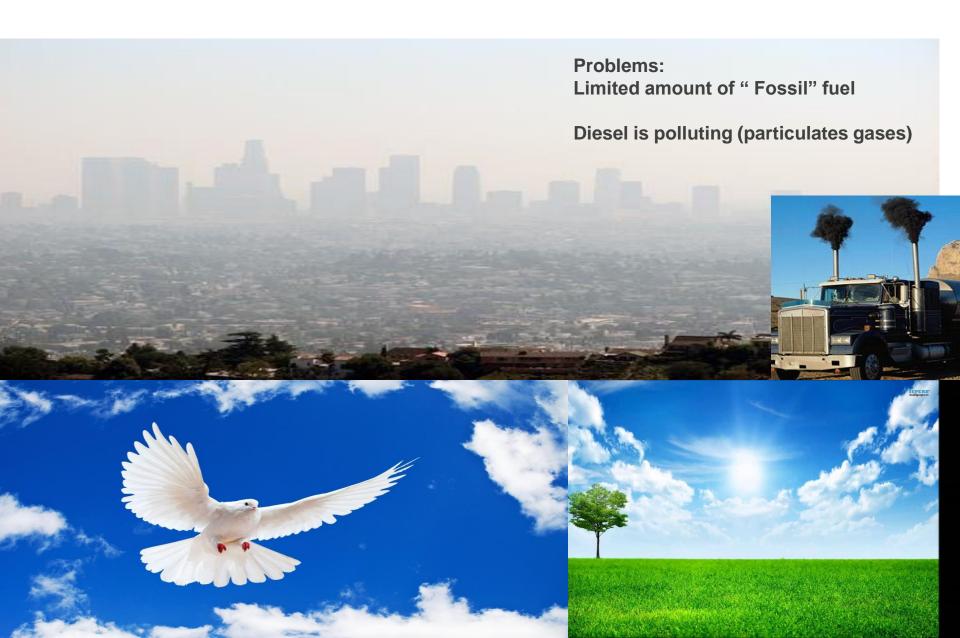
Mission

Waste to Energy (Wealth) - Converting 2nd Generation Feed stocks to BD

Core Competency

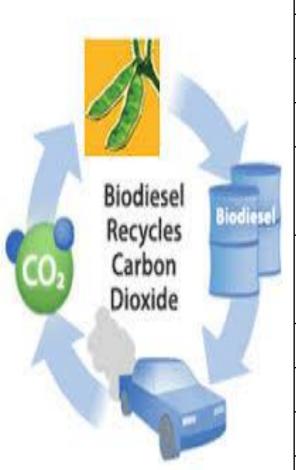
- •Feedstock: Low price & abundant 2nd generation feedstocks
- Production: Enzymatic process integrated with pre- and post-
- treatment processes
- Product quality: EN and ASTM specs for biodiesel







Emissions from biodiesel compared to conventional petroleum-derived diesel *.



Emission type	Biodiesel B100	Biodiesel B20
Carbon monoxide	-48 %	-12%
Hydrocarbons	-67%	-20%
Particulates	-47%	-12%
Nitrogen oxides (NOx's)	+10%	+2%
Carcinogens (PAH)	-80%	-13%
Sulfates	-100%	-20%
Ozone	-50%	-10%
Mutagens	-80%	-20%
Carbon dioxide	-78.3%	-15.7%

^{*}Source: National Renewable Energy Laboratory (NREL), Golden, Colorado.

TBD's PATENTED ENZYME TECHNOLOGY

Chemical method has a high production Cost, use of a dry chemical catalyst & 1st Gen expensive oil. The Process is energy intensive, & harmful to the environment with high carbon footprint.

TBD has introduced an Important technical breakthrough, an inexpensive **Green ENZYME** which provides most efficient solution to the biodiesel industry.

The industry is looking for an alternative greener, safer & less expensive process







ECONOMIC SUSTAINABILITY

ENVIRONMENTAL

- ENZYME REUSABILITY
- PROFITABILITY
- EFFICIENCY & PRODUCTIVITY
- EASE OF USE & SAFE
- HIGHER GLYCERIN QUALITY

- WASTE TO WEALTH
- PROVEN GREEN TECH
- ENERGY EFFICIENT
- LESS WASTEWATER
- GREEN BIOFUEL

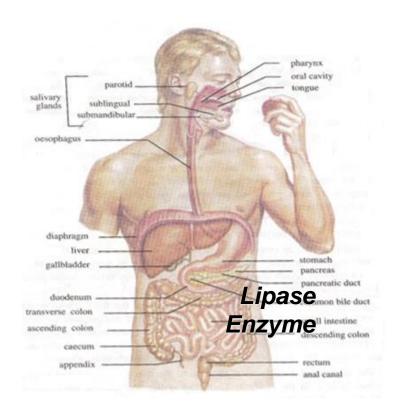
FINANCIAL

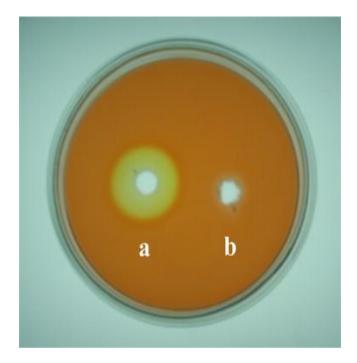
- LOWER PRODUCTION COSTS
- 1 KG ENZYME GIVES 3000 KG BD
- 3-5 CENTS PER 1 KG BIODIESEL
- \$150 PER 1 KG TRANSZYME A
- HIGH PROFIT MARGIN PER TON

The Technology

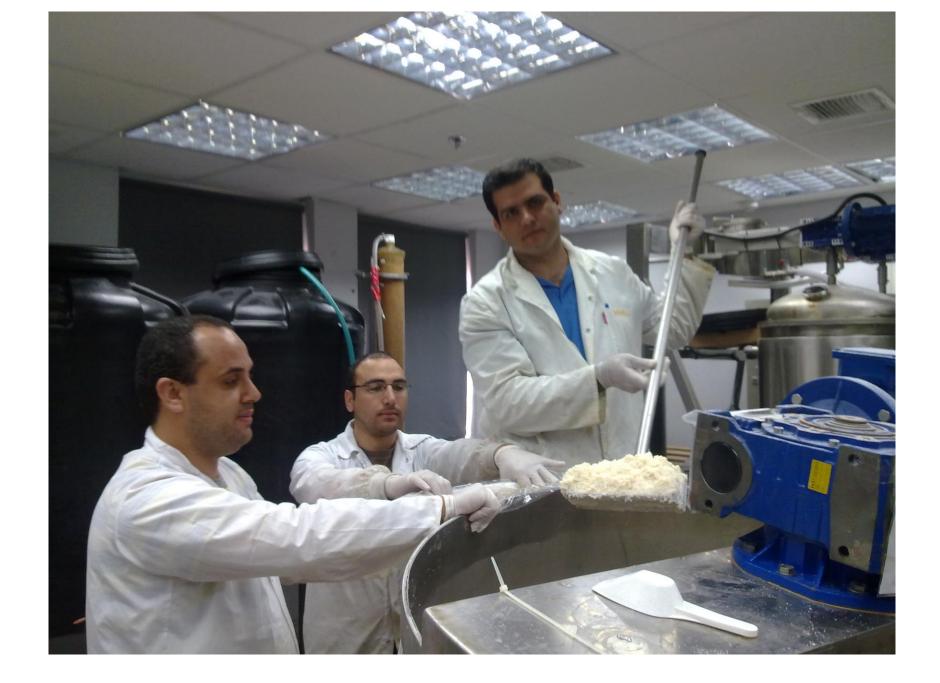


Introducing a GAME-CHANGING, Environmentally -benign, and Cost-effective "Green Enzyme" Technology



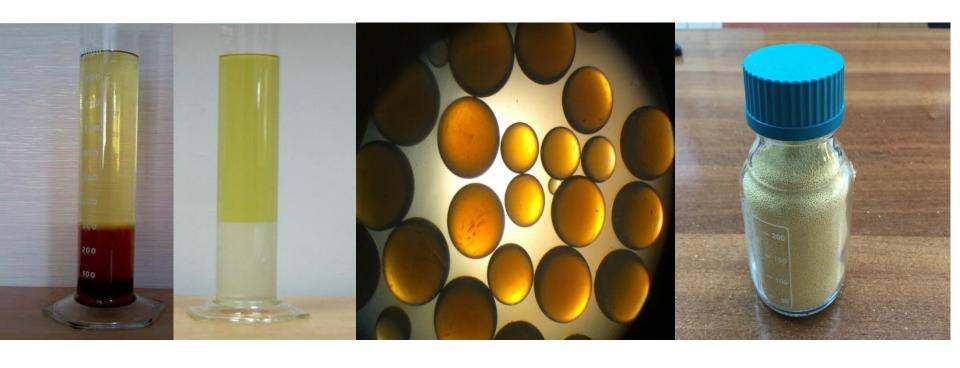


Lipase from Yeast



TransBiodiesel's Enzymes

CHEMICAL ENZMATIC ENZYMES ENZYMES





TRANSBIODIESEL'S ENZYME-BASED PROCESS



Rethinking the Future in Biodiesel



Triple Green Technology



Technology-

Waste Oil Enzyme Alcohol

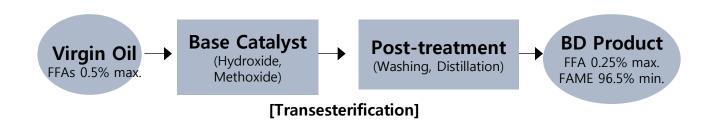


From waste water treatment Natural & biodegradable Bioethanol is natural

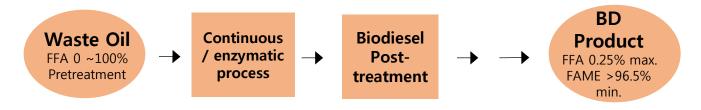


COMPARISON FOR PRODUCTION and COSTS OF BIODIESEL

• First Generation Feedstocks



Second Generation Feedstocks



Comparison of production costs Unit: USD/MT

	Raw Material Cost	Sub Material Cost	Processing Cost	Total Cost	Product Cost	Average Profit
Virgin Oil/Chemical	750~850	10	130	890-990	950	~20
UCO (FFA 2.5% max.)/Chemical	650-750	75	120	845-945	950	~50
2 nd Generation Oil/Enzymatic	150~450	100	150	600-650	950	~300



TransBiodiesel's Intellectual Property

No.	Region	Patent	Patent No.	Date	Note
1.	US, Europe, CA, Asia	Immobilized interfacial enzymes of improved and stabilized activity	8,551,743	3112.2007	
2.	US, Europe, CA, Asia	Modified-immobilized enzymes of high tolerance of hydrophilic substrates in organic media	9,068,175	7.5.2008	
3.	US, Europe, CA, Asia	A robust Multi-enzyme preparation for the synthesis of fatty acid alkyl esters	8,617,866	13.11.2008	
4.	Europe, Au, CA, Asia	A process for the enzymatic synthesis of fatty acid alkyl esters	11706030.1	2.2.2011	
5.	Europe, Au, CA, Asia	A process for the enzymatic synthesis of fatty acid alkyl esters	11764620.08	31.8.2011	
6.	AU, Br, CA	Enzymatic Transesterification/Esterification Processing Systems and Processes Employing Lipases Immobilized On Hydrophobic Resins	102013033923.7	30.12.2013	
7.	Pending	Enzymatic enrichment of n-3 fatty acids in the form of glycerides			



Economics

Commercial Enzymatic Production of Biodiesel

	\$/yr	.\$/Ton-BD
Revenue	\$47,330,685	\$947
Costs		
Feedstock	\$18,212,961	\$ 365
Conversion	\$11,662,555	\$2 33
Labor	\$1,056,240	\$21
Overhead	\$1,322,137	\$26
rent	\$200,000	\$4
Total Costs	\$32,453,893	\$650
	-	
EBITDA	\$14,876,792	\$298

This is an estimated P&L for a 50,000 Ton/year plant. It is general and can change from one country to another. As you see, the key is to find cheep waste oil feedstock such as Brown Grease (oil collected from grease traps and Fat Oil and Grease (FOG) from waste water purification centers) and UCO (Used Cooking Oil). Methanol also has a major effect on the conversion costs, therefore the cost of Methanol will significantly affect the bottom line.

Plant construction is about	\$15,000,000
Working capital needed is about	\$4,500,000.

TRANSBIODIESEL'S FLAGSHIP TRANSZYME A

AN IMMOBILIZED ENZYME-BASED TECHNOLOGICAL BREAKTHROUGH

WASTE RAW MATERIAL

Triple Green Technology

TRANSBIODIESEL'S ENZYMATIC TECHNOLOGY

HIGHEST QUALITY END PRODUCTS

GREEN PROCESS

THE ONLY IMMOBILIZED
ENZYMATIC
TECHNOLOGY TO
BIODIESEL

SPEC-GRADE FN AND ASTM BIODIFSFL

MARKET FORECAST – 1st & 2nd GENERATION BIODIESEL

AREA	AVERAGE PRODUCTION (M Lit/year) 2008 - 2010 (E)	AVERAGE PRODUCTION (M Lit/year) 2020 (P)	GROWTH
NORTH AMERICA	1,894	4,596	40%
WESTERN EUROPE	9,184 0	17,610 (1 st generation) 2,190 (2 nd generation)	92%
LATIN AMERICA	3,602	7,268	100%
ASIA & PACIFIC	2,125	7,555	255%
OCEANIA DEVELOPED	627	719	5%
SUB SAHARAN, AFRICA	158	241	50%
OTHER DEVELOPED COUNTRIES	57	100	75%
TOTAL:	17,647	40,279	128%

BUSINESS PARTNERSHIP

Lets find a



formula to our collaboration

Thank you

Let us "together" add more value







Join us Turning Waste to Biofuel



Tell the world –

- We are going Green, Creating & Growing Environmentally Friendly Infrastructure
- Giving Solutions to Waste with Green Enzymatic Process (Reducing GHG).
- Making Biofuel from Sustainable Resources (Fighting Global Warming).



